

	۲	Α	l	ㅂ	V

Docket	No.	A-5	581	16
--------	-----	-----	-----	----

Box Patent Application
Commissioner of Patents and Trademarks
Washington, D.C. 20231

### **NEW APPLICATION TRANSMITTAL**

Transmitted herewith for filing is the patent application of

Inventor(s):Louis RYLES

WARNING: Patent must be applied for in the name(s) of all of the actual inventor(s). 37 CFR 1.41(a) and 1.53(b).

For (title): LIQUID FILTERING APPARATUS

FOI (title). LIQUID FILTERING AFFARATOS
1. Type of Application
This new application is for a(n) (check one applicable item below):
[X] Original
[ ] Design
[ ] Plant
WARNING: Do not use this transmittal for a completion in the U.S. of an International Application under 35 U.S.C. 371(c)(4) unless the International Application is being filed as a divisional, continuation or continuation-in-part application.
NOTE: If one of the following 3 items apply, then complete and attach ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF A PRIOR U.S. APPLICATION CLAIMED.
[ ] Divisional
[ ] Continuation
[ ] Continuation-in-part (CIP)
CERTIFICATION UNDER 37 CFR 1.10

I hereby certify that this New Application Transmittal and the documents referred to as enclosed therein are being deposited with the United States Postal Service on this date\_\_\_\_\_\_\_ in an envelope as "Express Mail Post Office to Addressee" Mailing Label Number\_\_\_\_\_\_ addressed to the: Commissioner of Patents and Trademarks, Washington, D.C. 20231.

(Type or print name of person mailing paper)

(Signature of person mailing paper)

NOTE: Each paper or fee referred to as enclosed herein has the number of the "Express Mail" mailing label placed thereon prior to mailing 37 CFR 1.10(b).

(Application Transmittal [4-1]-page 1 of 7)

## 2. Benefit of Prior U.S. Application(s) (35 USC 120)

	50110111	. 6, 1, 1, 6, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,
٨	whe and	e new application being transmitted is a divisional, continuation or a continuation-in-part of a parent case, or re the parent case is an International Application which designated the U.S., then check the following item complete and attach ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OR PRIOR U.S. LICATION(S) CLAIMED.
	enc	e new application being transmitted claims the benefit of prior U.S. application(s) and losed are ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF OR U.S. APPLICATION(S) CLAIMED.
3.	-	Enclosed which are Required for Filing Date under 37 CFR 1.53(b)(Regular) or 37 CFR (Design) Application
	<u>12</u> F	Pages of Specification
	<u>3</u> P	ages of Claims
	<u>1</u> P	ages of Abstract
	<u>5</u> S	heets of Drawing
	[	X] Formal
	[	] Informal
	inve betv the	patent application. The drawings that are submitted to the Office must be on strong, white, smooth, and non-shiny paper and meet the standards according to § 1.84. If corrections to the drawings are necessary, they should be made to the original drawing and a high-quality copy of the corrected original drawing then submitted to the Office. Only one copy is required or desired. Comments on proposed new 37 CFR 1.86. Notice of March 9, 1988 (1990 O.G. 57-62).  Intifying indicia such as the serial number, group art unit, title of invention, attorney's docket number, ntor's name, number of sheets, etc., not to exceed 2¾ (7.0 cm) in width may be placed in a centered location ween the side edges within three fourths inch (19.1 mm) of the top edge. Either this marking technique on front of the drawing or the placement, although not preferred, of this information and the title of the invention he back of the drawings is acceptable". Proposed 37 CFR 1.84(1). Notice of March 9, 1988 (1990 O.G. 57-
4.	Additi	onal Papers Enclosed
	[X]Pre	liminary Amendment
	[] Info	ormation Disclosure Statement
	[] For	m PTO-1449
	[] Cita	ations
	[] Dec	claration of Biological Deposit
		omission of "Sequence Listing," computer readable copy and/or amendment pertaining reto for biotechnology invention containing nucleotide and/or amino acid sequence.
	[] Au	thorization of Attorney(s) to Accept and Follow Instructions from Representative.
	[] Spe	ecial Comments
	[ ] Oth	ner

5. Declaration of Oath									
	[ ] Er		sed cuted by <i>(check all applicable boxes)</i>						
	[ ]	]	inventor(s)						
	[ ]	l	legal representative of inventor(s). 37 CFR 1.42 or 1.43						
	[]		joint inventor or person showing a proprietary interest on behalf of inventor who refused to sign or cannot be reached.						
			[] this is the petition required by 37 CFR 1.47 and the statement required by 37 CFR 1.47 is also attached. See Item 13 below for fee.						
	[X]	No	t Enclosed.						
W	4RNING	G:	Where the filing is a completion in the U.S. of an International Application but where a declaration is now available or where the completion of the U.S. application contains subject matter in addition to the International Application, the application may be treated as a continuation or continuation-in-part, as the case may be, utilizing ADDED PAGE FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION CLAIMED.						
		]	Application is made by a person authorized under 37 CFR 1.41(c) on behalf of <i>all</i> the inventor(s). The declaration or oath, along with the surcharge required by 37 CFR 1.16(e) can be filed subsequently.						
NC	<b>)TE:</b>	is in	portant that all the correct inventor(s) are named for filing under 37 CFR 1.41(c) and 1.53(b).						
		[]	Showing that the filing is authorized. ( <i>Not required unless called into question. 37 CFR 1.41(d)</i> ).						
6.	Inve	ntor	ship Statement						
w	ARNIN	G:	If the named inventors are each not the inventors of all the claims, an explanation, including the ownership of the various claims at the time the last claimed invention was made, should be submitted.						
Th	ne inv	ent	orship for all the claims in this application are:						
	[X]	Th	e same						
			or						
	[]		e not the same. An explanation, including the ownership of the various claims at the ne the last claimed invention was made,						
	Į	]	is submitted.						
	[	]	will be submitted.						
7.	Lang	juag	e e						
N	Ei 1.	nglis	olication including a signed oath or declaration may be filed in a language other than English. A verified in translation of the non-English language application and the processing fee of \$130.00 required by 37 CFR is required to be filed with the application or within such time as may be set by the Office. 37 CFR if.						
NOTE: A non-English oath or declaration in the form provided or approved by the PTO need not be translated. 1.69(b).									
	[]	<b>K</b> ]	English						
	[	]	non-English						
			[] the attached translation is a verified translation. 37 CFR 1.52(d).						
			(Application Transmittal [4-1]-page 3 of 7)						

8.	Assignment
	[ ] An assignment of the invention to

[]	is	attached.	(A	separate	"ASSIGNMENT	COVER	LETTER	<b>ACCOMPANYING</b>	NEW
	PA	ATENT APP	או וכ	: "NOITA:	s also attached.				

[] will follow.

NOTE: "If an assignment is submitted with a new application, send two separate letters-one for the application and one for the assignment." Notice of May 4, 1990 (1114 O.G. 77-78).

#### 9. Certified Copy

Certified copy(ies) of application(s)

Australian	PCT/AU95/00735	November 6, 1995
(country)	(appln. no.)	(filed)
(country)	(appln. no.)	(filed)
(country)	(appln. no.)	(filed)

from which priority is claimed.

[x] is (are) attached.

[] will follow.

**NOTE:** The foreign application forming the basis for the claim for priority must be referred to in the oath or declaration. 37 CFR 1.55(a) and 1.63.

NOTE: This item is for any foreign priority for which the application being filed directly relates. If any parent U.S. application or International Application from which this application claims benefit under 35 U.S.C. 120 is itself entitled to priority from a prior foreign application then complete item 18 on the ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION(S) CLAIMED.

#### 10. Fee Calculation (37 CFR 1.16)

### A. [] Regular application

CLAIMS AS FILED							
N	lumber Filed	Number Extra	Rate	<b>Basic Fee</b> \$ 770.00			
Total Claims 37 CFR 1.16(c)	<u>16</u> - 20	, = <u></u>	x \$ 22.00	= \$			
Independent Claims 37 CFR 1.16(b)	<u>2</u> - 3	=	x \$ 80.00	= \$			
Multiple Dependent Claim(: 37 CFR 1.16(d)	= \$ 260.00						

F	1	Amendment	cancelling	evtra	claime	hasolona
L		Amenument	Canceming	exua	Ciaiiiis	enciosea.

[] Amendment deleting multiple-dependencies enclosed.

[] Fee for extra claims is not being paid at this time.

NOTE: If the fees for extra claims are not paid on filing, they must be paid or the claims cancelled by amendment, prior to the expiration of the time period set for response by the Patent and Trademark Office in any notice of fee deficiency. 37 CFR 1.16(d).

Filina	Fee	Calculation	\$O	

В.		ign Application 0.00-37 CFR 1.16(f))						
	-		Filing Fee Calculation	\$				
C.		nt Application 0.00-37 CFR 1.16(g))		•				
	(4-10-	0.00 07 0111 1110(g <sub>f</sub> )	Filing Fee Calculation	\$				
11. S	mall Er	ntity Statement(s)						
[]	Verified Statement(s) that this is a filing by a small entity under 37 CFR 1.9 and 1.27 is(are) attached.							
	Filing	Fee Calculation (50% of A, B or C	above)	\$				
NOTE		xcess of the full fee paid will be refunded in so of the date of timely payment of a full fee		efund request are filed within 2				
12. R	equest	for International-Type Search (37	CFR 1.104(d)) (complet	e, if applicable)				
[]		se prepare an international-type second examination on the merits take		lication at the time when				
13. F	ee Pay	ment Being Made at this Time						
[X]	<ul> <li>X] Not Enclosed</li> <li>[] No filing fee is to be paid at this time. (This and the surcharge required by 37 CFR 1.16(e) can be paid subsequently.)</li> </ul>							
[]	Enclo	osed Basic Filing Fee		\$				
	[]	Recording Assignment (\$40 - 37 CFR 1.21(h))		\$				
	[]	Petition fee for filing by other than all the inventors or person on beha of the inventor where inventor refit to sign or cannot be reached. (\$1237 CFR 1.47 and 1.17(h))	alf used	\$				
	[]	For processing an application with specification in a non-English lang (\$130 - 37 CFR 1.52(d) and 1.17	uage.	\$				
	[]	Processing and retention fee (\$130 - 37 CFR 1.53(d) and 1.21	(1))	\$				
	[]	Fee for international-type search r (\$40 - 37 CFR 1.21(e))	eport	\$				
NOT	comp indica	FR 1.21(f) establishes a fee for processing a lete the application pursuant to 37 CFR 1.53 ate that in order to obtain the benefit of a processing and retention fee of § 1.21(I) mus	R(d) and this, as well as the chicor U.S. application, either the	anges to 37 CFR 1.53 and 1.78, be basic filing fee must be paid or				
		Total Fees	Enclosed	\$				

(Application Transmittal [4-1]-page 5 of 7)

14. Method	of Payment of Fees				
[ ] Check in the amount of \$					
	rge Account No in the smittal is attached.	ne amount of \$	A duplicate copy of this		
NOTE: Fees should be itemized in such a manner that it is clear for which purpose the fees are paid. 37 CFR 1.22(b).					
15. Authorization to Charge Additional Fees					
WARNING:	If no fees are to be paid on filing,	the following items should not	be completed.		
WARNING:	Accurately count claims, especiall claim charges are authorized.	y multiple dependent claims, to	avoid unexpected high charges, if extra		
	Commissioner is hereby authoring the entire pendency of		wing additional fees by this paper ount No		
[]	37 CFR 1.16(a), (f) or (g) (	filing fees)			
[]	37 CFR 1.16(b), (c) and (d)	) (presentation of extra c	elaims)		
NOTE: Because additional fees for excess or multiple dependent claims not paid on filing or on later presentation must only be paid or these claims cancelled by amendment prior to the expiration of the time period set for response by the PTO in any notice of fee deficiency (37 CFR 1.16(d)), it might be best not to authorize the PTO to charge additional claim fees, except possibly when dealing with amendment after final action.					
[]	37 CFR 1.16(e) (surcharge later than the filing date of		fee and/or declaration on a date		
[]	37 CFR 1.17 (application p	processing fees)			
WARNING:	should be made only with the kno	wledge that: "Submission of th	time under § 1.136(a), this authorization e appropriate extension fee under 37 CFR n is filed." (Emphasis added). Notice of		
[]	37 CFR 1.18 (issue fee at CFR 1.311(b))	or before mailing of Noti	ice of Allowance, pursuant to 37		
<b>NOTE:</b> Where an authorization to charge the issue fee to a deposit account has been filed before the mailing of a Notice of Allowance, the issue fee will be automatically charged to the deposit account at the time of mailing the Notice of Allowance. 37 CFR 1.311(b).					
NOTE: 37 CFR 1.28(b) requires "Notification of any change in loss of entitlement to small entity status must be filed in the applicationprior to paying, or at the time payingIssue Fee". From the wording of 37 CFR 1.26(b): (a) notification of change of status must be made even if the fee is paid as "other than a small entity" and (b) no notification is required if the change is to another small entity.					
16. Instru	ctions as to Overpayment				
[]	Credit Account No		_		
[]	Refund	Laugh	as W. Robenson		
		SIGNATURE OF AT			
Reg. No.	32,751	Douglas W. Robinson Type or print attorn			
Tel. No. (7	03)415-0100	Hoffman, Wasson & Suite 522			
		2361 Jefferson Day	vis Highway		
		Arlington, VA 222			

(Application Transmittal [4-1]-page 6 of 7)

[]	Incorporation by reference of added pages			
	Check the following item if the application in this transmittal claims the benefit of prior U.S. application(s) (including an international application entering the U.S. stage as a continuation, divisional or C-I-P application) and complete and attach the ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION(S) CLAIMED			
	[]	Plus Added Pages for New Application Transmittal Where Benefit of Prior U.S. Application(s) Claimed		
		Number of pages added 27		
	[]	Plus Added Pages For Papers Referred To In Item 4 Above		
	.,	Number of pages added		
	[]	Plus "Assignment Cover Letter Accompanying New Application"  Number of pages added		
[]	Sta	tement Where No Further Pages Added		
		(If no further pages form a part of this Transmittal then end this Transmittal with this page and check the following item)		

[] This transmittal ends with this page.

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the application of:

Louis RYLES

Group Art Unit:

Serial No.:

Examiner:

Filed

: March 29, 1997

For

: LIQUID FILTERING APPARATUS

### PRELIMINARY AMENDMENT

Commissioner of Patents and Trademarks Washington, D.C. 20231

Sir:

Prior to prosecution on the merits, kindly amend the above-referenced patent application as follows:

#### IN THE SPECIFICATION:

Kindly amend the specification as follows:

Page 1, line 2, delete "<u>Technical Field</u>" and insert --Field of the <u>Invention</u>--.

Page 2, line 1, delete "<u>Disclosure</u>" and insert --Summary--.

Page 5, line 33, delete "Best Modes for Carrying Out" and insert --Detailed Description of the Invention--.

#### IN THE CLAIMS:

Kindly amend the claims as follows:

Page 13, line 1, after "<u>CLAIMS</u>" kindly insert the following line --<u>WHAT I CLAIM IS</u>:--.

1. (Amended) [Liquid] <u>A liquid</u> filtering apparatus, [said apparatus including] <u>comprising</u> a chamber, a filtering element in said chamber, and valve means for directing liquid through said filtering element in a first direction for filtering said liquid, said valve means being operable to reverse [the] <u>a</u> direction of liquid flow through said filtering element when

excessive resistance to flow through said filtering element occurs.

- 2. (Amended) [Liquid] A liquid filtering apparatus according to Claim 1, wherein said valve means [may include] comprises valves on opposite sides of said filtering element, said valves being adapted to be simultaneously opened and closed to reverse [the] said flow of liquid through said filtering element.
- 3. (Amended) [Liquid] <u>A liquid</u> filtering apparatus according to Claim 2, [and including] <u>comprising</u> a further valve which is opened upon reversing [the] <u>said</u> flow through said filtering element to direct [the] <u>said</u> reverse flow to waste.
- 4. (Amended) [Liquid] A liquid filtering apparatus according to Claim 1, wherein said valve means include a movable valve member, said filter element being coupled to said valve member and being adapted to move said valve member to reverse [the] said flow of liquid through said filtering element.
- 5. (Amended) [Liquid] A liquid filtering apparatus according to [c]Claim 4, wherein said valve means comprises a first fixed duct having spaced apart ports therein on opposite sides of said filtering element, and wherein said movable valve member is movable to control [the] opening and closing of said ports.
- 6. (Amended) [Liquid] A liquid filtering apparatus according to Claim 1, wherein said filtering element comprises a porous membrane.
- 7. (Amended) [Liquid] <u>A liquid</u> filtering apparatus according to Claim 6,, wherein said filtering element separates said chamber into first and second parts, said valve means controlling [the] <u>a</u> supply of liquid to said first and second parts of said chamber.
- 8. (Amended) [Liquid] <u>A liquid</u> filtering apparatus according to Claim 4, [and including] <u>comprising</u> means for opposing movement of said valve member to [its] <u>a</u> backwashing position.
- 9. (Amended) [Liquid] A liquid filtering apparatus according to [c]Claim 8, wherein said opposing means comprises

one of a biased element [or] and elements adapted to cooperate with said valve member upon a predetermined movement thereof.

- 10. (Amended) [Liquid] <u>A liquid</u> filtering apparatus according to Claim 8, wherein said opposing means comprises a spring which urges said valve member towards [its] <u>a</u> normal filtering position.
- [Liquid] A liquid filtering apparatus 11. (Amended) [including] comprising a chamber, and inlet to said chamber for liquid to be filtered and an outlet for said filtered liquid, [and] a discharge outlet, a filtering membrane in said chamber, [and] separating said chamber into first and second parts, and first valve means for varying [the]  $\underline{a}$  direction of liquid flow through said chamber and said filtering element, said valve means in a first attitude causing said liquid to flow in a first direction through said chamber and said membrane for filtering of said liquid, said valve means in a second attitude causing liquid to flow through said chamber and said membrane in a second direction, opposite said first direction, for backwashing said membrane, said valve means being operable to reverse [the] said direction of liquid flow through said filtering membrane when excessive resistance to flow through said filtering membrane during filtering of said liquid occurs.

Claim 12, line 34, delete "Liquid" and insert --A liquid--; and

line 34, after "11" insert --,--.

Claim 13, line 1, delete "Liquid" and insert --A liquid--; and

line 1, after "12" insert --,--.

14. (Amended) [Liquid] <u>A liquid</u> filtering apparatus according to Claim 13, [and including] <u>comprising</u> further valve means for controlling communication of said second part of said chamber with waste, said further valve means being open in said second attitude of said valve means.

Claim 15, line 15, delete "Liquid" and insert --A liquid--; and

line 15, after 14, insert --,--.

Claim 16, line 19, delete [Liquid] and insert --A liquid--; and

line 19, after 15, insert --,--.

### IN THE ABSTRACT:

Kindly add the following Abstract of the Disclosure shown on the attached page:

### REMARKS

The present Preliminary Amendment is submitted prior to prosecution on the merits in order to place the application in compliance with U.S. practice. The title of the various sections of the specification had been amended to comply with U.S. practice. The claims had been amended to similarly comply with U.S. practice and to provide proper antecedent basis for all terms. An Abstract of the Disclosure has been added.

Favorable consideration on the merits is respectfully requested.

Respectfully submitted,

ouglas W. Robinson

May 1, 1997 (703) 415-0100

Attorney Docket No. A-5816.PAM/dlg

#### IN THE ABSTRACT

--A liquid filtering apparatus which reduces or eliminates the need for regular manual cleaning or backwashing. Backwashing of the filter occurs automatically in response to sense conditions of filtering. In the filtering apparatus includes a chamber, a filter element in the chamber, a valve for directing liquid through the filtering element in a first direction to filter the liquid, the valve being operable to reverse the direction of liquid flow through the filtering element when excessive resistance to flow through the filter element occurs.--

### LIQUID FILTERING APPARATUS

### Technical Field

This invention relates to liquid filtering apparatus which has particular but not exclusive 5 application to filtering water, for example water from swimming or spa pools.

### Background Art

Filtering apparatus is commonly used in swimming and spa pools for filtering the water in such pools. 10 apparatus which is in use is in a number of different forms ranging from cartridge type filters to sand and diatomaceous earth filters. Each type of filter is required to be regularly cleaned to maintain the efficiency of the filtering operation and also to ensure that excessive 15 pressure loadings are not applied to the circulating pump. In the case of cartridge type filters, the filter is required to be disassembled, the filter cartridge removed and cleaned before reassembly. In the case of sand or diatomaceous earth filters, cleaning is accomplished by 20 backwashing, that is by causing the flow of water to pass in a reverse direction through the filter to displace collected dirt from the filter material. Often backwashing is only carried out when the filter is substantially blocked and is normally achieved manually by operation of a 25 valve to effect a reversal in the flow of the water. Usually also, the latter filters are required to be disassembled at regular intervals and recharged with sand or diatomaceous earth. The cleaning procedures described above are tedious and time consuming. Additionally, if 30 these filters are not regularly cleaned, the efficiency of filtering is substantially reduced which, for example, reduces the efficiency of vacuum pool cleaners.

Liquid filtering apparatus is also used in many other applications for cleaning a liquid supply, for

35 example, in irrigation systems where water is required to be filtered to prevent blockage of water sprinklers or the like. This form of apparatus also is required to be regularly cleaned to maintain cleaning efficiency.

### Disclosure of the Invention

The present invention aims to provide liquid filtering apparatus which reduces or eliminates the need for regular manual cleaning or backwashing. In particular 5 preferred aspect, the present invention aims to provide apparatus in which backwashing of the filter conditions response to sensed automatically in The filtering apparatus of the invention is filtering. suitable for a range of liquid filtering applications, such 10 as for filtering water for supply to swimming pools or spa pools, for filtering water for supply in irrigation systems other liquid in liquid filtering objects and advantages of Other applications. apparent from the following invention will become 15 description.

The present invention thus provides in a preferred aspect, liquid filtering apparatus, said apparatus including a chamber, a filtering element in said chamber, and valve means for directing liquid through said 20 filtering element in a first direction for filtering said liquid, said valve means being operable to reverse the direction of liquid flow through said filtering element when excessive resistance to flow through said filtering element occurs.

resistance to flow through Excessive the 25 filtering element causes an increase in pressure on the upstream side of the filtering element. The valve means may respond directly or indirectly to the increase in flow of liquid through the pressure to reverse the 30 filtering element whereby to backwash the filtering element when back pressure exceeds a predetermined limit.

The valve means may include valves on opposite sides of the filtering element. The valves may be simultaneously opened and closed to reverse the flow of liquid through the filtering element. A further valve may also be provided which is opened upon reversing the flow through the filtering element to direct the backwash flow to waste.

In one preferred form, the filtering element applies a force to the valve means to cause the valve means to be actuated to reverse the flow of liquid through the filtering element. The valve means may include a movable valve member which is coupled to the filtering element and which is moved by the filtering element to a backwash position as a result of build-up of debris or other material on or in the filtering element, thus partially or fully blocking flow through the filtering element.

In the above, the valve means may comprise a first fixed duct having spaced apart ports therein on opposite sides of the filtering element, and a movable valve member coupled to the filtering element so as to be movable therewith to control the opening and closing of the ports. In normal operation, one of the ports is open to direct liquid in a first direction through the filter element and the other port is closed. For backwashing, the one port is closed upon movement of the valve member and the other port is opened to direct liquid in the opposite direction through the filtering element for backwashing.

When the flow of fluid reverses, the filtering element will be cleaned and the flow of fluid will cause, through pressure exerted on the filtering element, the valve means to operate to again reverse the flow for normal operation. At the same time, the further valve will close to prevent dumping to waste.

Means are suitably provided for resisting or opposing movement of the valve member to its backwashing position. Such means may comprise a biased element or elements adapted to co-operate with the valve member. The biasing means may additionally or alternatively comprise a spring which urges the valve member towards its normal filtering position. The bias of the biased element or elements or biasing means is required to be overcome to enable the valve member to move to its backwash position.

The filtering element may be in the form of a porous fabric membrane. The filtering element may adopt opposite arcuate cross-sectional attitudes during filtering

WO 96/14128 PCT/AU95/00735

and backwashing respectively. The filtering element may
flex or flick between its two stable attitudes. This
causes the pores of the filtering element to open when the
filtering element moves to the backwash position to enhance
cleaning of the element. Cleaning is also enhanced by the
flexing of the element to its backwash position. A
particularly suitable material for the filtering membrane
comprises a polyester flannel fabric. A suitable pore size
for the fabric comprises 25 micron. As an alternative, the
fabric membrane may comprise a relatively stiff porous
membrane.

Means may be provided for damping movement of the valve member and limit shock loadings on the valve member.

Means may also be provided for varying the time

15 during which backwashing occurs. Such means suitably controls the movement of the valve member back to its normal operating position. Such means may include a chamber, the exhausting of fluid from which can be selectively controlled.

In a further aspect, the present invention 20 provides liquid filtering apparatus including a chamber, an inlet to said chamber for liquid to be filtered and an outlet for filtered liquid, and a discharge outlet, a filtering membrane in said chamber and separating said 25 chamber into first and second parts, and first valve means for varying the direction of liquid flow through said chamber and said filtering element, said valve means in a first attitude causing liquid to flow in a first direction through said chamber and said membrane for filtering of 30 said liquid, said valve means in a second attitude causing liquid to flow through said chamber and said membrane in a direction opposite said first direction for backwashing said membrane, said valve means being operable to reverse direction of liquid flow through said filtering 35 membrane when excessive resistance to flow through said filtering membrane during filtering of said liquid occurs.

The valve means is extendably coupled to the filtering membrane and the filtering membrane may cause the

valve means to move between the first and second attitudes.

The valve means may include a movable valve member coupled to the membrane whereby when build up of debris and other materials on the filtering membrane during filtering limits flow through the membrane, the membrane applies a force to the valve member and thus causes movement thereof.

The apparatus may also include further valve means for controlling communication of the second part of the chamber with waste, the further valve means being open in said second attitude of the valve means.

The further valve means may be actuated by movement of the valve member. the further valve means may connect the second part of the chamber to waste, only after a predetermined movement of the valve member.

## Brief Description of the Drawings

In order that the invention may be more readily understood and put into practical effect, reference will now be made to the accompanying drawings which illustrate a preferred embodiment of the invention and wherein:

Fig. 1 is a side elevational view of the filtering apparatus of the invention;

Fig. 2 illustrates the interior of the body of the filtering apparatus;

Fig. 3 illustrates in sectional view, the filtering apparatus according to the invention in a normal filtering position;

Fig. 4 illustrates in sectional view, the filtering apparatus of Fig. 1 during backwashing;

30 and

25

Fig. 5 illustrates a modified form of filtering apparatus according to the invention.

# Best Modes for Carrying Out the Invention

Referring to the drawings and firstly to Figs. 1
35 to 3, there is illustrated filtering apparatus 10 according to the present invention for normally filtering water of a swimming pool or spa but which may be used for filtering other liquids in other applications. The apparatus

includes a hollow body or chamber 11 comprising an upper part 12 and a lower part 13 each of which have peripheral flanges 14 and 15 which are adapted to co-operate with an annular seal 16 and an annular clamp 17 which releasably and sealingly secures the two body parts 12 and 13 together about the seal 16. The seal 16 suitably is formed of a resilient material such as santoprene and the clamp 17 is preferably a metal clamp of the type known in the art which incorporates an over-centre lock or a screw tightening 10 mechanism.

A discharge chamber 18 is provided at the lower end of the body part 13 being, for example, integrally formed with the part 13, and includes an outlet 19 for The outlet 19 is normally connected to discharge water. An annular valve seat 20 is provided at the 15 waste. junction between the body part 13 and chamber 18. Extending coaxially through the discharge chamber 18 into and terminating within the body part 12 is a fixed tubular inlet duct 21 which is closed at its end 22 located within 20 the body part 12 and which is open at its other end 23. The end 23 is connected in use to the supply of liquid to be filtered, in the case of a swimming pool, to a pool pump which withdraws liquid from the pool for filtering. duct 21 has a side wall 24 and upper and lower sets of 25 ports 25 and 26 in the form of openings in the side wall 24.

Located coaxially about the duct 21 is a tubular valve member 27 which is provided with spaced apart openings 28 and 29 in its side wall 30. O-ring seals 31 30 may be provided between the side wall 30 of the valve member 27 and side wall 24 of the duct 21 on opposite sides of the ports 25 and 26 and openings 28 and 29. The lower end of the valve member 27 is provided with an outwardly directed flange 32, whilst the upper end is provided with 35 an annular extension 33 having an outer frustoconical surface 34, the purpose of which will hereinafter become apparent. The upper end of the member 27 is substantially closed by an end wall 35 which is centrally apertured at 36

to permit a choke screw 37 threadably attached to the upper end of the duct 21 to pass therethrough. The screw 37 has an enlarged head 38 which is of a slightly greater diameter than the diameter of the aperture 36 and may have an outer 5 tapering surface. A damping chamber 39 is defined between the wall 35 and the closed end 22 of the duct 21.

The upper end of the valve member 27 also includes an annular wall 40 spaced radially outwardly from the frustoconical surfaces 34. The annular wall 40 extends 10 from a disc-like support 41 formed integrally with the valve member 27. The disc-like support 41 also defines a support flange 42 for a biasing spring 43 which is interposed between the flange 42 and end of the body part 12.

An annular poppet-like valve member 44 is located coaxially about the lower end of the valve member 27. The member 44 includes a lower annular wall 46 which normally seats on the valve seat 20 and an upper annular wall 47 spaced from the wall 46 and extending inwardly to the 20 member 27 so as to allow relative movement therebetween but being substantially sealed thereto. An annular flange 32' is provided on the valve member 27 above the valve member 44.

The upper housing part 12 is provided with a central outlet duct 48 aligned with the inlet duct 21 and valve member 27. The outlet duct 48 extends into the body part 12 at 49 and has an outer diameter slightly less than the inner diameter of the annular extension 33. A plurality of fingers 50 are pivotally mounted at 51 to the upper end of the housing part 12 and arranged coaxially with the duct 48. An annular biasing member 52, such as a spring or 0-ring is provided about the fingers 50 to normally bias the fingers 50 inwardly. The fingers 50 are tapered at their free ends to define inner inclined ramp surfaces 53.

Extending inwardly of the upper housing part 12 and coaxial with the duct 48 is a further annular wall 54 which has an outer diameter slightly less than the inner

diameter of the annular wall 40.

A filtering membrane 55 is connected between the 16 and valve member 27 and for this purpose is provided with an inner ring 56 located and captured in a 5 recess or channel 57 on the valve member 27. The membrane 55 suitably comprises a fabric such as a polyester flannel The membrane 55 divides the body 11 into upper and lower chambers 58 and 59 respectively. In Fig. 3, the membrane 49 is arcuate in radial cross-section due to water 10 flowing through it but may adopt an opposite arcuate attitude during backwashing as described further below. Alternatively, the membrane 50 may comprise a relative stiff membrane which has two stable states in which it is has an arcuate radial cross-section but which may flick or 15 flex to an opposite stable arcuate state.

In normal operation as shown in Figs. 2 and 3. liquid passes into the duct 21, through the ports 26 and aligned openings 29 in the valve member 27 and through the membrane 55 for filtering before it passes around the top 20 end of the valve member 27 and out of the outlet duct 48 as At the same time, the ports 25 indicated by the arrows. are blocked by the valve member 27 and the valve member 44 is seated on the valve seat 20. The valve member 27 is biased downwardly by the spring 43 with the annular flange 25 32' limiting downward movement of the valve member 27 by abutment with the valve member 44. Where debris and other materials collect on the filter membrane 55 and start to limit the flow of liquid therethrough, pressure will increase in the chamber 59. When the bias of the spring 43 30 is overcome, the valve member 27 will lift upwardly under the influence of the force on the membrane 45. frustoconical surface 34 on the end of the valve member 27 will thus engage the surfaces 53 on the fingers 51 and the co-operation therebetween will cause the fingers 51 to be 35 pivoted outwardly against the bias of the biasing member 51 applied by the member 52.

when the force of the biasing member 52 is overcome, the valve member 27 will rapidly move to the

of the surface 34

position of Fig. 4 where the annular extension 33 of the valve member 27 surrounds and closes the duct end 49 to prevent water flow therethrough. Movement of the valve member 27 to this position is further enhanced due to the 5 back pressure created when the annular wall 40 approaches the wall 54 thereby throttling flow through the outlet 48 and creating a suction effect. Movement of the valve member 27 to this position, however, is damped through co-operation between the head 38 of the screw 37 and the 10 opening 36. The small clearance between the head 37 and opening 36 will limit flow into the chamber 39 as it expands and thus have a dampening effect on movement of the valve member 27.

After a predetermined upward movement of the 15 valve member 27, the flange 32 on the valve member 27 will engage the wall 47 of the valve member 44 causing the valve member 44 to lift upwardly to raise the annular member 46 Thus there is a degree of lost suction from the seat 20. 27 and valve member member the valve between 20 Additionally, the ports 26 will be blocked by the valve member 27, whilst the openings 28 will be moved into alignment with the ports 25. The liquid flowing through the inlet duct 21 will thus be redirected to pass through the ports 25 and openings 28 into the chamber 58 and thus 25 flow through the membrane 55 in the opposite direction. This will cause the filter membrane 55 to rapidly move or flex to an opposite arcuate attitude as shown in Fig. 4 causing the membrane pores to open and debris therein to be flushed therefrom into the chamber 59. The filter membrane 55 is thus backwashed into the chamber 59 with backwash water flowing past the valve seat 20 into the discharge chamber 18 for discharge through the duct 19.

Water will only flow through the membrane 55 in this direction for a short period of time as this flow of water will cause a force to be exerted on the membrane 55 and thus on the valve member 27, thereby causing the valve member 27, the valve member 27 to move back towards the position of Fig. 2. The period of backwashing can be

4.4

adjusted by screwing the screw 37 in or out to reposition the head 38 of the screw. Furthermore, as the valve 27 moves towards the Fig. 1 position, the chamber 39 will be reduced in size and water therein past out between the screw head 38 and aperture 36. This restricted flow of water will again damp the movement of the valve member 27 until the head 38 clears the opening 36. The valve member 44, during this movement will also reseat on the valve seat 20 to cut off the flow to waste.

10 With the valve 27, again in the position of Fig. 1, flow into the chamber 59 will cause the element 55 to move back to its opposite position in Fig. 3 as illustrated for normal filtering.

Because of the flexing action of the filtering 15 membrane 55 as described, only a small quantity of water is The filtering apparatus 10 will required for backwashing. function more efficiently than a normal filter which is usually only backwashed when the filtering membrane or filtering substantially blocked. The are elements 20 apparatus of the present invention will thus allow for greater performance from vacuum pool cleaners, less power consumption and shorter running time. The apparatus 10 may be fitted directly to the top of a pump which results in space saving, particularly in smaller housing blocks, flats 25 and units.

Many variations may be made to the invention without departing from the broad scope and ambit thereof. For example, the valve member 27 may be weighted to provide momentum to move it between its respective positions. The 30 inlet pressure at the duct 21 may also be controlled by a regulator if necessary. The choke screw 35 may also be eliminated in which case the end wall 35 of the valve member 27 may be sealed. In this case to permit escape of water from the chamber 39, the end wall 22 of the duct 21 may be provided with a port. Whilst the spring 43 is shown to be external of the valve member 27, it may be provided internally thereof.

Fig. 5 illustrates a further embodiment of

filtering apparatus 60 according to the invention which includes modifications which may be incorporated individually or in combination.

The apparatus 60 is similar to the embodiment of 5 Figs. 1 to 3 including an inlet duct 21, an outlet duct 48 and a slidable tubular valve member 27 which controls communication between the inlet duct 21 and chambers 58 and 59 on opposite sides of the membrane 55.

In this instance, however, the valve member 44 is replaced by a slide valve member 61 which is movable with the valve member 27 and is normally in sealing engagement with an annular wall 62 which replaces the valve seat 20. As shown, the valve member 61 has a tapered end 63 which when adjacent the annular wall 62 permits communication between the chamber 59 and chamber 18. This will not occur until a predetermined movement of the valve member 27 occurs (as in the embodiment of Figs. 1 to 3).

In this embodiment also, the ring 56 which supports the inner end of the membrane 55 is free for 1 limited sliding movement between annular stops 64 on the valve member 27 (as shown in dotted outline). By this arrangement an impact force may be applied to the valve member 27 upon reversing of the flow through the membrane 55 due to the ring 56 impacting against one or the other 25 annular stops 64. This assists in moving the valve member 27 between its two positions.

In a further modification, the inlet duct 21 may be provided with a port 65 communicating with the chamber 18. A valve member 66 is located about the inlet duct 21 and normally blocks the port 65. The valve member 66, however, may include an opening 67 which may be moved by rotating the member 66 into alignment with the port 65. This will remove water supply to the body 11 dumping the water inlet to waste and provide a safety measure if, for example the filter is jammed in a backwash position. The embodiment of Fig. 5 also eliminates, as referred to previously, the adjustment screw 37.

The valve mechanism for use with the apparatus

30

may also be substantially varied from that shown. For example, in one form the valves defined between the openings 29 and port 26 and openings 25 and port 28 may be replaced by solenoid valves as may the valve arrangement

5 defined between the valve member 44 and seat 20. In this form, one solenoid valve may be provided to control flow through the outlet 48, whilst the other solenoid valve controls flow to the chamber 59 and through the membrane 55 as well as the discharge to waste for backwashing. A

10 pressure sensor switch located in the chamber 59, upon sensing excess pressure will cause operation of the solenoid valves to prevent water flow through the outlet 48 and cause a reversal of flow through the filtering membrane 55 and open the chamber 59 to waste or discharge for

15 backwashing purposes. This may be done for a set period of time, after which the valves may again be reversed to permit flow through the outlet, close the waste valve and direct the flow in the normal direction through the membrane 55. The membrane 55 in this embodiment may be in

20 a similar form to that described with reference to the drawings except that in this instance it is fixed at its inner periphery.

The membrane 55, of course may be of many different forms and need not necessarily flex between the opposite arcuate attitudes shown but may simply be substantially annular and bulge in opposite directions depending upon the direction of flow. The membrane in the form of Fig. 1, however, may be stiffened on either side by scrim and also may be multi-layered if desired.

The main body components of the embodiment of Figs. 1 and 2 are preferably formed of plastics by injection moulding or other corrosion resistant material.

Whilst the above has been given by way of illustrative embodiment of the invention, all such modifications and variations thereto as would be apparent to persons skilled in the art are deemed to fall within the broad scope and ambit of the invention as defined in the appended claims.

Transfer and the

20

35

#### CLAIMS

- Liquid filtering apparatus, said apparatus including a chamber, a filtering element in said chamber, and valve means for directing liquid through said filtering element in a first direction for filtering said liquid, said valve means being operable to reverse the direction of liquid flow through said filtering element when excessive resistance to flow through said filtering element occurs.
- 10 2. Liquid filtering apparatus according to Claim 1 wherein said valve means may include valves on opposite sides of said filtering element, said valves being adapted to be simultaneously opened and closed to reverse the flow of liquid through said filtering element.
- 3. Liquid filtering apparatus according to Claim 2 and including a further valve which is opened upon reversing the flow through said filtering element to direct the reverse flow to waste.
- 4. Liquid filtering apparatus according to Claim 1 wherein said valve means include a movable valve member, said filter element being coupled to said valve member and being adapted to move said valve member to reverse the flow of liquid through said filtering element.
- 5. Liquid filtering apparatus according to claim 4 wherein said valve means comprises a first fixed duct having spaced apart ports therein on opposite sides of said 30 filtering element, and wherein said movable valve member is movable to control the opening and closing of said ports.
  - 6. Liquid filtering apparatus according to Claim 1 wherein said filtering element comprises a porous membrane.
  - 7. Liquid filtering apparatus according to Claim 6 wherein said filtering element separates said chamber into first and second parts, said valve means controlling the

supply of liquid to said first and second parts of said chamber.

- 8. Liquid filtering apparatus according to Claim 4 5 and including means for opposing movement of said valve member to its backwashing position.
- 9. Liquid filtering apparatus according to claim 8 wherein said opposing means comprises a biased element or 10 elements adapted to cooperate with said valve member upon a predetermined movement thereof.
- 10. Liquid filtering apparatus according to Claim 8 wherein said opposing means comprises a spring which urges 15 said valve member towards its normal filtering position.

Learn and the control of the control

- 11. Liquid filtering apparatus including a chamber, an inlet to said chamber for liquid to be filtered and an outlet for filtered liquid, and a discharge outlet, a 20 filtering membrane in said chamber and separating said chamber into first and second parts, and first valve means for varying the direction of liquid flow through said chamber and said filtering element, said valve means in a first attitude causing liquid to flow in a first direction 25 through said chamber and said membrane for filtering of said liquid, said valve means in a second attitude causing liquid to flow through said chamber and said membrane in a direction opposite said first direction for backwashing said membrane, said valve means being operable to reverse 30 the direction of liquid flow through said filtering membrane when excessive resistance to flow through said filtering membrane during filtering of said liquid occurs.
- 12. Liquid filtering apparatus according to Claim 11
  35 wherein said valve means is coupled to said filtering membrane and wherein said filtering membrane causes said valve means to move between said first and second attitudes.

....

- 13. Liquid filtering apparatus according to Claim 12 wherein said valve means includes a movable valve member coupled to said membrane and wherein build up of debris and other materials on said filtering membrane during filtering limits flow through said membrane causing said membrane to apply a force to said valve member and thus movement thereof.
- 14. Liquid filtering apparatus according to Claim 13
  10 and including further valve means for controlling communication of said second part of said chamber with waste, said further valve means being open in said second attitude of said valve means.
- 15 15. Liquid filtering apparatus according to Claim 14 wherein said further valve means is actuated by movement of said valve member.
- 16. Liquid filtering apparatus according to Claim 15
  20 wherein said further valve means connects said second part
  of said chamber to waste, only after a predetermined
  movement of said valve member.

25

30



### INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6: B01D 29/70, 29/66, 29/03

(11) International Publication Number:

**WO 96/14128** 

(43) International Publication Date:

17 May 1996 (17.05.96)

(21) International Application Number:

PCT/AU95/00735

A1

(22) International Filing Date:

6 November 1995 (06.11.95)

(30) Priority Data:

PM 9218

4 November 1994 (04.11.94) AU

(71) Applicant (for all designated States except US): MEDICAL PLASTICS (AUST) PTY. LTD. [AU/AU]; 119 Commodore Drive, Paradise Waters, QLD 4217 (AU).

(72) Inventor; and

(75) Inventor/Applicant (for US only): RYLES, Louis [AU/AU]; 119 Commodore Drive, Paradise Waters, QLD 4217 (AU).

(74) Agent: GARDNER, John, R., G.; Pizzeys Patent and Trade Mark Attorneys, P.O. Box 7746 GCMC, Bundall, QLD 4217 (AU).

(81) Designated States: AL, AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TT, UA, UG, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, LS, MW, SD, SZ, UG).

#### **Published**

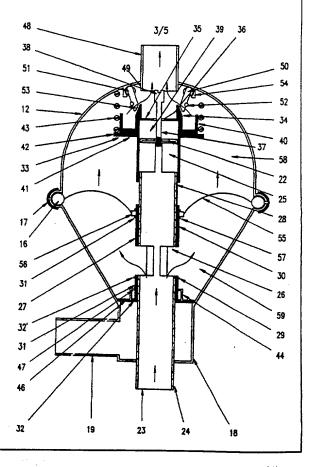
With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

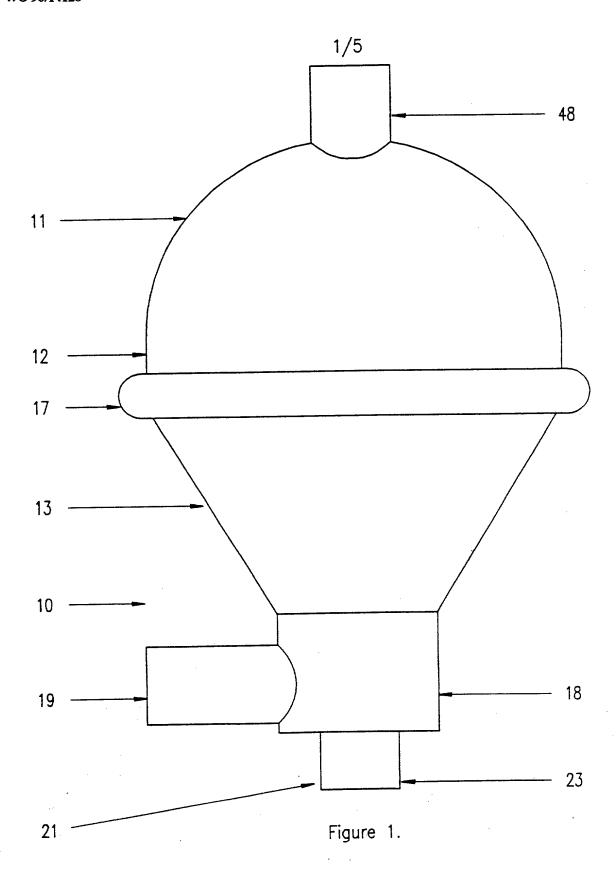
(54) Title: LIQUID FILTERING APPARATUS

(57) Abstract

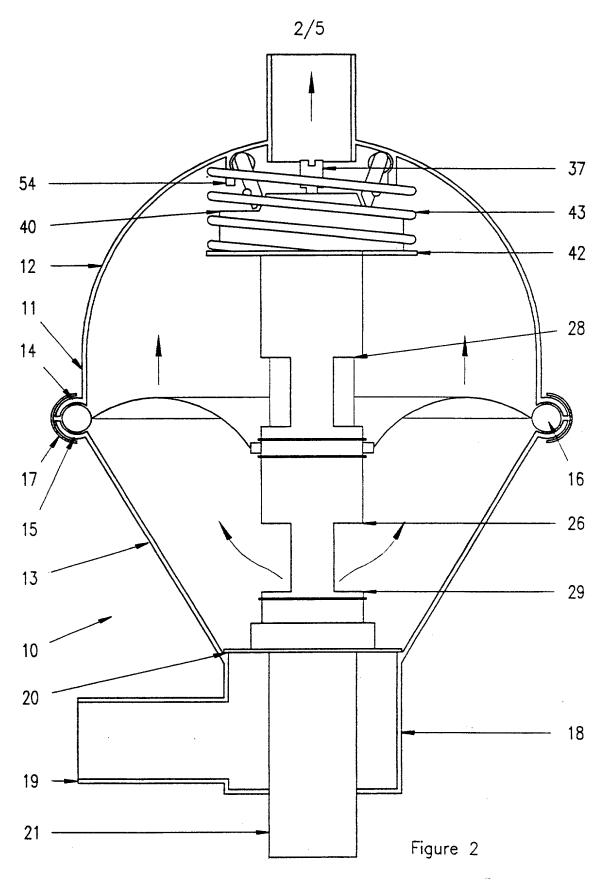
Liquid filtering apparatus (10) including a chamber (11) having a filtering membrane (55) therein. The filtering membrane (55) is coupled to a valve member (27) which controls flow of fluid through an inlet duct (21). In normal filtering, liquid is directed by the valve member (27) to one side (59) of the chamber (11) to pass through the filtering membrane (55). When pressure builds up in the chamber side (59) due to the membrane (55) becoming blocked with debris, a force is applied by the membrane (55) to the valve member (27) to reverse the supply of liquid to the chamber (11) to cause an opposite flow of liquid through the membrane (55) for cleaning thereof.



100 D TU ij



WO 96/14128



SUBSTITUTE SHEET (RULE 26)

